BATIK

Batik is a technique for the surface decoration of cloth in which multiple resist dyeings using wax patterns to block dye is the principal design device. For example, begin with a piece of white cloth. Apply a design in wax, dip into yellow dye and you get a piece of yellow cloth with a white design; apply more wax, dip into red dye, and you get an orange piece of cloth with a white and yellow design; apply another set of wax patterns, dip into blue dye, and you get a brown piece of cloth with a white and yellow and orange design on it. Batik designs build backwards and this takes a little getting used to. The design you draw with the wax is what does *not* turn into the next color. Always begin with your lightest color and work gradually darker. Limiting your colors to a portion of the color wheel (unlike the crude instance above) gives more graceful results. Most batik is done this way: two to four colors, waxing out a larger area each time. There is another method: remove all the wax after each dyeing. Vastly more trouble and time are involved, but you are less locked into sequence with your designs. Indonesia is the source for most of the techniques, tools and tones of modern batik. But it's an ancient craft, invented many times in many lands. Much work is being done currently combining batik with other techniques, direct painting, tie-dye, top dyeing.



PREPARING THE FABRIC

Wash the fabric in detergent and hot water-to remove finishes and to pre-shrink fabric. If the cloth isn't white, boil for a few minutes to remove any prior dye residues. Dry and iron cloth flat. Test dye a small swatch if there's any question about fabric and dye compatibility.

Mount the cloth on a frame to hold it taut and to prevent it from touching anything while it's being waxed. Only what's inside the frame-not touchingis available for your batik. A clean wood picture frame, or lathing strips nailed together, or lashed dowels, will serve as a frame. Store-bought canvas stretcher-frames are firm and square, available in any size, at any art store, and not too expensive. Or use a cut-down cardboard box. Pin, staple, tie or sew the cloth to the frame. The cloth must be taken off and refastened each time you dye-so don't make your fastening too complex or too difficult to undo-but get the fabric taut and straight. Working at a slant may be more comfortable; prop or wedge or fasten your frame accordingly.



THE WAX

A traditional recipe for batik wax is a mix of beeswax and paraffin, about 60-40. Beeswax is soft, pliable, and blocks completely: no cracking. Paraffin is more brittle, and lets dye penetrate wherever cracks form. Crackle is a characteristic batik effect, a scatter of thin dark wavy lines, a batik hallmark. Some dyers seek crackle, freezing and crumpling the cloth to make more. Others avoid, if they can, any effect that seems uncontrolled. For more crackle, more paraffin. Any clean, low-oil paraffin, melting from 130–150° F will work. Beeswax should be light yellow or tan and clear of debris. But most batik today is done with synthetic micro-crystalline waxes. They're more consistent, more often reusable, penetrate better, can be heated (safely) to higher temperatures. They usually fall between beeswax and paraffin in price and in working properties. They can be blended with other waxes for intermediate effects.

The wax must be melted $(110-190^{\circ} \text{ F})$, then made entirely liquid and free-flowing (20–30° F hotter). Never let wax smoke or boil: it will ignite when it reaches its flash-point, even without an open flame. Flash-points range from 300° F (low-melt paraffin) to 500° F (micro-crystalline batik wax). A double-boiler keeps wax melted safely, the upper

chamber can't get above 212° F (unless the lower chamber runs out of water). But this is low for batik: most waxes do best from 215-275° F. An electric frypan, entirely given over to batik, is ideal—leave the temperature set. Let the wax solidify between times, cover to keep the dust out; string a wire across to strip excess wax from brushes, and hold a tjanting handle up.

Wax fires ignite with little warning, burn fast and hot, and have a nasty urge to spill and spread while burning. The obvious response is wrong. Never put water on a wax fire. Each droplet of water goes instantly to steam, a 540-fold increase in volume, an EXPLOSION of steam and smoke and—on the rebound—flaming droplets of wax. **Smother** a wax fire. A CO2 extinguisher or salt or a towel controls a wax fire quickly, safely.

Liquid wax demands careful handling. A drop of boiling water stings for a second, then cools and quits. A drop of hot wax, perhaps a hundred degrees hotter than water can get, burns and keeps on, and sticks. Wax holds a lot of heat, many calories per gram. If what gets on you is more than a drop, it can injure or disfigure.

Don't be frightened, just aware of what's happening while you work. Be alert, be effective. Asheville NC 28801

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FIRST WAXING

The idea is to penetrate the cloth, evenly and clear through, wherever you want *not* to see the next color. Look at the back of the fabric to check penetration. Too cool wax clumps on top; too hot wax runs through and smears. Experience teaches the proper working temperature for each style of application. You can pencil a design on your fabric or work freehand. Pencil lines will wash out if not waxed over: either cover the lines early on, or be prepared to redraw. A window makes a light-box for transferring designs: tape your pattern to the glass, hold up the cloth, and trace.



DYEING & RE-WAXING

Any good cold-water fabric dye can be used for batik. It must take on the cloth you're using and not corrode wax too quickly. Procion MX dyes, Deka Series L, Cibacron F—there are many possibilities. Our focus here is chiefly on Procion MX dyes, and there are tricks to using other dye types that we've not covered.

To minimize crumpling, use a flat wide pan to hold your dye-bath. Add the soda just before putting your work into the bath. The longer it's in the dyebath, the darker the color, but the activated solution corrodes the wax. Fifteen minutes is reasonable. Rinse in clear running water to get rid of excess dye.

Time spent in a soda-activated Procion bath reduces the blocking effectiveness of wax. You may have to touch up old wax areas as you do your new waxing. You'll see where the coating is getting thin.

Let the cloth air dry between waxings—wax won't penetrate wet cloth. Many dyers do two or three batik pieces in a session, so that drying time is not wasted time. But don't get things more complicated than you can manage. A tjanting or wax pen lays down a fine line of wax (saving a fine line of the color it covers). Brushes cover wider areas, good for thick lines and for filling in shapes. ¹/₈ inch, ¹/₂ inch, 1 inch—makes a good starting set. Sable, camel and ox bristles are best for waxing. You can cut the bristles for special effects. Use a paper or thin plastic stencil for repeating details (overly hot wax runs under the stencil edge). Blocks and stamps, dipped or pressed; wax-saturated pipe cleaners folded into shapes; cookie cutters; waxsoaked strings—your house is brimming with wax applicators, once you've learned to look.

You can dribble wax from a burning candle (soot and wax dye are possible confusions). And wax can be applied dry (penetration is not as good): hold a textured object, a rock, say, under the cloth and rub a block of wax against it from above the cloth. Don't tear the cloth.

Most batik workers find tjantings and brushes and stencils are the most satisfactory tools for general purposes. But for special effects, the rule is: give it a try.

DE-WAXING

A boil-fast dye, like Procion, is easy to clean up after. Knock off big clumps of wax by shaking the cloth. Immerse it in boiling water for two or three minutes, rinse in cold water: the wax beads up and can be shaken off. Repeat the hot–cold cycle if necessary, using clean, unwaxy water. Wash with any mild soap and hang to dry. With a dye that isn't boil-fast, you can remove wax with an electric iron: surround your batik with several layers of absorbent paper (toweling, bags, not newspaper). Renew the paper as necessary. Dry-clean to be rid of the last traces.

You can retrieve wax from the pot you boiled your batik in. Let the water cool, lift off and save the wax skin. The wax can be reused, a dozen or a hundred times—it looks bad long before it ceases to block dye. Of course wax ironed or dry-cleaned out cannot retrieved.

Keep wax from your sink drains. Molten wax starts down easily, until it hits the cold water in the first trap, and then it solidifies. Liquid drain cleaners will eventually penetrate a wax plug, the nastier of them. Hot or boiling water doesn't help, it just moves the problem deeper. There is such a thing as a harmless amount of wax that goes harmlessly down—but don't push your luck.

TJANTING

A *tjanting* is a wax pen, designed to write lines of wax (some say "chunting," we say "jaunting"). Both tool and word come from Indonesia, where batik is a standard form of fine art and a method for everyday decoration. A Ukrainian *kiska* draws similar wax lines on Easter eggs, on a smaller scale.

The traditional tjanting has a copper bowl, with a hole on top (to let wax in) and one or more tubes inserted through and soldered to the bottom (to let the wax out). The bowls are tied to a carved bamboo handle. Tjantings made in the United States are less delicate-looking, but usually sturdier: turned hardwood handles with sheet brass bowls.



A serviceable wax-melter can be made from nested tin cans: a one pound coffee-can outside, ventilated along its length, with a stubby candle at the bottom for a heat source; and a tuna-can hung on coat-hanger wire at the top to hold wax. If the wax smokes, it's too hot: blow out the candle. Keep the tuna can full, it's more useful and less likely to overheat. Or dedicate an electric fry-pan. Keep the tjanting bowl submerged in molten wax when not in use.



The behind of the fabric must not touch anything when you're drawing with a tjanting. Stretch and secure the cloth as you would for any wax application. A slanted work-surface allows more range for lifting and lowering the handle. Hold a tjanting like a pen, little finger extended to guide across the fabric. Keep the tjanting's tip just touching the cloth, so the wax is drawn out evenly.



The proof of skill is clean lines with no unwanted blobs, no wavering. Fast wax flow gives thick lines, slow flow gives thin lines—depending also on how quickly you're moving across the cloth. Stops and turns are very often marked by small knots of wax (eventually of color): like wax crackle they are a hallmark of batik. Some artists try to avoid knots, some see them as part of the design.

When the wax cools and wax flow slows and penetration wanes (check the back of the fabric), dump the bowl and refill. If necessary to unplug the tip, submerge the bowl for a minute. A wire or broom straw can help clear a stuck wax plug, but don't probe when the wax is cold: you can snap off the tip or weaken the solder joint. And never hold a tjanting over direct flame: it weakens the joint and could ignite the wax.

The best way to clean your tjantings is not to try. Pour out the bulk of the wax and store where dust is not. The residual wax will melt next time.